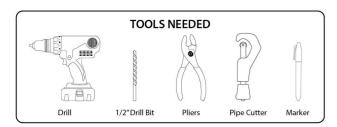
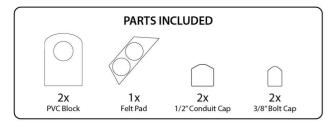
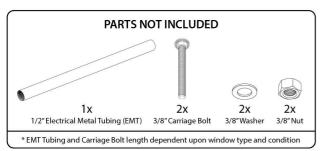
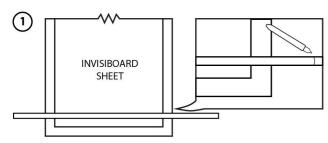
## **INVISIBOARD - BLOCK INSTALLATION**









 Use marker to mark spot on EMT, approximately 6-8" longer than the interior of opening



• Use a pipe cutter or hacksaw to cut EMT on marked spot

## **Block Installation Requirements by Window Type**

A single window requires a minimum of 2 installation kits. Use in combinations that best fit the window type and condition of the frame.

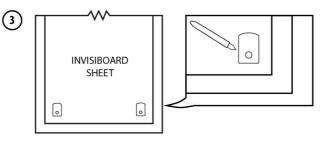
- Blocks secure InvisiBoard onto interior of an opening (on flush or inset frames)
- Only Block installations are sufficient for openings such as A/C vents or sliding glass doors
- · Use Blocks in conjunction with Angles and/or Clips for added security on large openings that exceed 36" (width or height)
- Applies to nearly all window types and can be substituted anwhere an Angle could be

Any window type, > 36" (width or height)

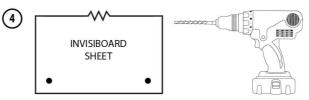
- 1 Block Installation Kit (2 Blocks, hardware purchased separately)
- Install Blocks in center of opening for extra support

Jalousie

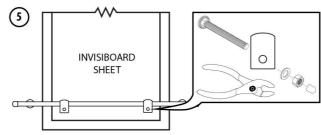
- · Clear board entire opening by removing broken glass (if any) or top and bottom jalousie panes (if intact)
- If Block Installation is needed in center for extra support, remove middle pane (if not already broken)



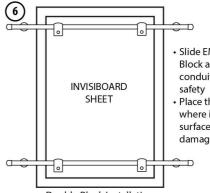
 Use marker to mark spot through Block hole on InvisiBoard Sheet for drilling, at a minimum of at least 2" from the edge of the InvisiBoard Sheet



 Use hand drill and 1/2" bit to drill marked holes in InvisiBoard Sheet



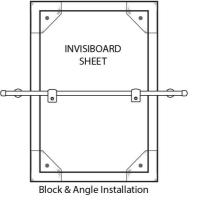
- Pass the carriage bolts through the exterior InvisiBoard Sheet to the 1/2" holes in the Blocks
- Install washers and nuts to fit snugly; do not overtighten
- If carriage bolts protrude past the Block more than 3/4", trim them prior to placing on the protective caps



 Slide EMT tubing through the Block and place the 1/2" conduit caps onto each end for safety

 Place the felt tabs on the EMT where it will touch the interior surface (to protect from damage)

**Double Block Installation** 



For a detailed video demonstrating the InvisiBoard Fastening System, scan the QR code to the right.

YouTube: Install InvisiBoard

